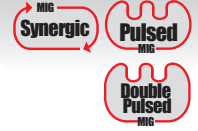


# MULTI WAVE 400W AC/DC DUO



## AC/DC

## DC + Or DC Or Ac



## MULTI WAVE 400W AC/DC DUO

In this version the Multi wave 400W can be used also with the external wire feeder, which permits the applications in Mig\_Mag manual or Synergic. The plus concept version is used in this application and gives all the features of high speed and high deposit typical of the new technology.

In the PLUS CONCEPT Mig-Mag process also includes 4 more used Pulsed mig programs with double pulse capability for applications in aluminium, stainless steel, mild steel and silicon bronze. Water cooled heavy duty and air cooled torches with digital control can be chosen to complete the equipment. The selection between TIG AC or DC and Mig is done by simply pushing the switch of the relative torch, no other operation are necessary to start the second process as change of polarity, or gas or other adjustment. This version of equipment includes: Multi Wave 400W AC/DC - Water cooling unit - Interconnecting cable 5 meters - Wire feeder support - Multifil wire feeder.

### MULTI WAVE 400W AC/DC DUO

Code V0115AA

### TECHNICAL DATA

Single Phase	Fuse	ED MMA	ED TIG	ED TIG	Input Power	Max no load voltage	IP Protection Class	Pool Max
400V±15%	25T	400A 40%	400A 40%	400A 40%	11KWA	92V	IP 21S	300mm

### OPTIONAL / ACCESSORIES

CODE	MIG TORCH DESCRIPTION
Z0191AA	AIR COOLED DIGIT 250 3,5 M 250A 60%
Z0237AA	AIR COOLED TMAX 300HD 3M 300A 60%
Z0239AA	WATER COOLED TMAX 4001 3M 450A 60%
Z0192AA	WATER COOLED DIGIT 550 3,5M 550A 60%
Z0241AA	PUSH PULL air cooled 300A 8M + KIT
Z0242AA	PUSH PULL water cooled 350A 8M + KIT

CODE	TIG TORCH DESCRIPTION
Z0031AA	Air cooled digital 26 4M 180A 40%
Z0264AA	Water cooled SC 20 250A 100%
Z0246AA	Water cooled Super18 4M 400A 100%
Z0245AA	Cold wire-Water cooled SC 20 250A 100%
Z0263AA	Cold wire-Water cooled Super18 4M 400A 100%

CODE	WIRE FEEDERS DESCRIPTION
V0099AA	TIG COLD WIRE FEEDER

CODE	INTERCON. CABLE DESCRIPTION
Z0258AA	HOSE PACK 50MMQ 5M
Z0259AA	HOSE PACK 50MMQ 10M

CODE	CLAMP/HOLDER DESCRIPTION
Z0250AA	EARTH CLAMP CABLE 50MMQ 3,5M
Z0249AA	EARTH CLAMP CABLE 35MMQ 3,5M

CODE	REMOTE CONTROL DESCRIPTION
V0015AA	FOOT CONTROL
V0100AA	DRC
V0094AA	MANUAL REMOTE CONTROL
Z0256AA	DRC CABLE 10M
Z0257AA	DRC CABLE 20M
V0111AA	DRC FOR AUTOMATION MULTI WAVE

