



MULTI WAVE 400W AC/DC



AC/DC

**DC + Or DC
Or Ac**

TIG HF PULS

TIG Synergic Pulsed TIG

TIG LIFT PULS

TIG Synergic Pulsed TIG

CELLULOSIC MMA

Manual Synergic
Arc Force Anti Sticking
IVRD Hot Start

TIG COLDE WIRE

TIG Synergic Pulsed TIG

MULTI WAVE 400W AC/DC

High power 400A AC/DC Multifunction with the latest innovation of the Multi wave family. With its 400A, 40% duty cycle is ideal for Industrial nobel metal fabrications. It is completed with :

- Stick electrode features at DC-E+, DC-E- and AC with auto-change of welding polarity and synergic direct thickness adjustment.
- TIG AC/DC with the innovative Multi Wave approach with the latest innovations that grant improvement in the quality and carry the results to the highest level with the minimum effort. The base power source includes the water cooling built-in and can be used both in TIG and MIG-MAG. Wide range of accessories allows the upgrading of the machine to the advanced automatic TIG COLD WIRE as well as to the synergic MIG-MAG and Puls Mig with the technology of Plus Concept.

MULTI WAVE 400W AC/DC

Code V0095AA

TECHNICAL DATA

Single Phase	Fuse	ED MMA	ED TIG	ED TIG	P _i Input Power	U ₀ Max no load voltage	IP Protection Class	Pool Max	Dimension	Weight
400V±15%	25T	400A 40%	400A 40%	400A 40%	11KWA	92V	IP 21S	300mm	310 x 1000x 1000	65Kg

OPTIONAL / ACCESSORIES

CODE	MIG TORCH DESCRIPTION
Z0191AA	AIR COOLED DIGIT 250 3,5 M 250A 60%
Z0237AA	AIR COOLED TMAX 300HD 3M 300A 60%
Z0239AA	WATER COOLED TMAX 4001 3M 450A 60%
Z0192AA	WATER COOLED DIGIT 550 3,5M 550A 60%
Z0241AA	PUSH PULL air cooled 300A 8M + KIT
Z0242AA	PUSH PULL water cooled 350A 8M + KIT

CODE	TIG TORCH DESCRIPTION
Z0031AA	Air cooled digital 26 4M 180A 40%
Z0264AA	Water cooled SC 20 250A 100%
Z0246AA	Water cooled Super18 4M 400A 100%
Z0245AA	Cold wire-Water cooled SC 20 250A 100%
Z0263AA	Cold wire-Water cooled Super18 4M 400A 100%

CODE	WIRE FEEDERS DESCRIPTION
V0099AA	TIG COLD WIRE FEEDER
V0098AA	MULTISYNERGIC WIRE FEEDER

CODE	INTERCON. CABLE DESCRIPTION
Z0258AA	HOSE PACK 50MMQ 5M
Z0259AA	HOSE PACK 50MMQ 10M

CODE	CLAMP/HOLDER DESCRIPTION
Z0250AA	EARTH CLAMP CABLE 50MMQ 3,5M
Z0249AA	EARTH CLAMP CABLE 35MMQ 3,5M

CODE	REMOTE CONTROL DESCRIPTION
V0015AA	FOOT CONTROL
V0100AA	DRC
V0094AA	MANUAL REMOTE CONTROL
Z0256AA	DRC CABLE 10M
Z0257AA	DRC CABLE 20M
V0111AA	DRC FOR AUTOMATION MULTI WAVE

